



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9701
Job Sheet 169331



Part No: 646.9701

Job Qty: 4 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/7/17

Job Tracking No:

Due Date: 12/15/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D2 SHEET 1 IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS IPP REV :B AS PER REV D 16-03-07 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/14/17	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	4 pcs		12/14/17	0.00	0.00	Packaging1-1		
120	Small Fab	4 pcs		12/15/17	0.00	0.11	Small Fab-1		
130	QC	4 pcs		12/15/17	0.00	0.00	QC5		
140	Packaging	4 pcs		12/15/17	0.00	0.00	Packaging3-1		
150	QC21-SA	4 Ea		12/15/17	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note . A/R RTV LOCTITE 598:
Descriptions: exp. date:

140 - ***IDENTIFY AS PER IAW MPP-120***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	646.9710 5011133	4	56	0	0
	646.9711 5003049	8	106	0	0
	MS21042L08 LM138333-3	24	2,967	0	0
	MS27039-08-19 5006465	24	819	0	0
	NAS1149FN832P 5020604	48	3,722	0	0

Part Specifications

Specifications could not be found.

Plex 12/7/17 2:50 PM Dart.lajeunesse.marie

DART
AEROSPACE
S025282



PART NO: 646.9701

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/19/17

Job No: 169331

Dart Aerospace Ltd.

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K6A 1K7
Canada

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646.9701

Job Sheet 169332



Part No: 646.9701

Job Qty: 4 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/7/17

Job Tracking No:

Due Date: 12/15/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/14/17	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	4 pcs		12/14/17	0.00	0.00	Packaging1-1		
120	Small Fab	4 pcs		12/15/17	0.00	0.11	Small Fab-1		
130	QC	4 pcs		12/15/17	0.00	0.00	QC5		
140	Packaging	4 pcs		12/15/17	0.00	0.00	Packaging3-1		
150	QC21-SA	4 Ea		12/15/17	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note . A/R RTV LOCTITE 598:

Descriptions: exp. date:

140 - ***IDENTIFY AS PER IAW MPP-120***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	646.9710 501133	4	56	0	0
	646.9711 5003049	8	106	0	0
	MS21042L08 FM138333-3	24	2,967	0	0
	MS27039-08-19 5006968	24	819	0	0
	NAS1149FN832P	48	3,722	0	0

5020604

Part Specifications

Specifications could not be found.

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DART
AEROSPACE
S025208



Cutter Sub Assembly

PART NO:
Revision:
Operation:
Change No:

646.9701

Start up Operation

Mfg Date: 12/19/17
Job No: 169332

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